Allied Recycling Ltd.

Manufacturers of :
ALLOY & NON ALLOY STEEL BILLETS,
WIRE ROD & ROUND
CIN: U27100PB2003PLC026583





Advisor, Govt. of India, MOEF&CC, Northern Regional Office, Bays No. 24-25, Sector-31, Chandigarh 160030.

Subject: Half yearly Compliance Report in respect of "Allied Recycling Limited"

Village Budhewal, Tehsil Kum Kalan, Ludhiana for the period

December, 2019.

Dear Sir,

This is in reference to the requirement stated in Environmental Clearance granted by the Expert Appraisal Committee-I, Ministry of Environment Forests & Climate Change, Government of India New Delhi vide their letter No. J-11011/40/2013-IA-II(I) dated 22/06/2015.

As per general condition no. xi & xii of the Environment Clearance for our aforesaid project, we are herewith submitting the half yearly report for the period ending December, 2019.

This is for your Kind information please.

Thanking you.

Yours truly, For Allied Recycling Ltd., Mr. Vijay Abrol Mobile No.- 09914200019 alliedrecyclinglimited@gmail.com

Anthorized Signatory)

18/12/2019

1

S. No.	Name of Project	M/S Allied Recycling Limited
1	Project In charge & Address	Mr. Vijay Abrol (Managing Director) Village Budhewal, Tehsil Kum Kalan, Ludhiana Mobile No 09914200019 Telephone-01613230519 Fax-01613230519 Email:alliedrecyclinglimited@gmail.com
2	Current status of the construction / establishment work.	100% construction works of expansion has been completed
3	Location of Project	Village Budhewal, Tehsil Kum Kalan, Ludhiana
4	Current status point wise Compliance of stipulated Environmental condition / safeguards.	Copy attached as annexure-II
5	The area of forest land to be diverted for passage or other purpose in your project and latest status of approval from MOE & F as per forest (conservation Act, 1980.	No. The unit does not fall in any notified reserved forest area.
6	Duly Filled data-sheet. (Copy enclosed)	Copy enclosed as annexure-I
7	A copy of DPR/EIA/Risk analysis report etc. submitted to MOEF&CC New Delhi.	Already submitted.
8	Copy of advertisement given in news papers about the E.C.	Already submitted

ANNEXURE-I

DATA SHEET (ALLIED RECYCLING LIMITED)

1	Project Type	3a-c(ii) Non Toxic
1	Troject Type	Capacity $> 30,000$ MTA.
2	Name of Project	M/S Allied Recycling Limited
	Traine of Froject	W/S Amed Recyching Emilieu
3	Clearance letter No.	J-11011/40/2013-IA-II(I) Dated 22/06/2015.
4	Location:	
	a) District (S)	Ludhiana
	b) State (S)	Punjab
	c) Latitudes	30°53'18.24" North
	d) Longitudes	76° 59'33.72" East
5	Address for Correspondence	Mr. Vijay Abrol
		(Managing Director)
		Village Budhewal, Tehsil Kum Kalan,
		Ludhiana
		Mobile No 09914200019
		Telephone-01613230519
		Fax-01613230519
		Email:alliedrecyclinglimited@gmail.com
6	Salient features:	
	a) of project	The Industry now proposes to enhance the
		capacity of unit by Addition of Two No.
		Induction furnace of 8 TPH capacities each. It
		is about 18 Kms from Ludhiana bus stand and
		about 80 km from Chandigarh. The total area
		of the plot is about 5 acre. The capacity of the
		unit after expansion will be 1, 50,000 MTA
		Steel Ingots/Billets & 1, 40,000 MTA steel
		rods. The raw materials used in the
		manufacturing of MS billets are MS Scrap,
		Sponge Iron and Ferro Alloys. The total water
		requirement of water after expansion will be
		27KLD and source is ground water.
	b) of EMP	48 Lacs
7	Breakup of project Area	
	a) Submerged area forest & non	NIL
	forest.	
	b) Others	41 kanal 3 marlas

8	Breakup of project affected	
	population with enumeration of those	
	losing houses/dwelling units only,	
	agriculture land only both dwelling	
	units and agriculture land and	
	landless laborers/artisans	NT A
	a) SC/ST/Adivasis	NA
9	b) others	
9	Financial details	
	a) Project cost as originally planned	31.5 Crores
	and subsequent revised estimates	
	and the year of price rat	
	reference.	
	b) Allocation made for	48 Lacs
	environmental management plans	
	with item wise and year wise	
	breakup.	
	c) Benefit cost ratio/internal rate of	
	return and year of assessment.	
	d) Whether (c) includes the cost of	yes
	environmental management as	
	shown in b) above.	21.0
	e) Actual expenditure incurred on	31 Crores
	the project so far.	45 I oog
	f) Actual expenditure incurred on the EMP so far	45 Lacs
10	Forest land requirement:	
	a) The status of approval for	
	diversion of forest land for non	NA
	-forestry use.	
	b) Status of clear felling	
	c) The status of compensatory a	NA
	forestation, if any.	
	d) Comments on the viability &	NIL
	sustainability of compensatory	
	a forestation programs in the	NIL
	light of actual field experience	
	so far.	

COMPLIANCE OF STIPULATED ENVIRONMENTAL CONDITION / SAFEGUARDS

Sr. No.	Compliance Description	Remarks
PAR'	T-A- SPECIFIC CONDITIONS:	
i.	The project proponent should install 24 x 7 air	Agreed & Complied.
	monitoring devices to monitor air emission as	
	provided by CPCB and submit report to Ministry	
	and its Regional Office.	
ii.	Measures shall be taken to reduce PM levels in the	Agreed and high efficiency (Bag Filter)
	ambient air. Stack of adequate height & diameter	and APCD have been installed to control
	with continuous stack monitoring facilities for all	the PM level.
	the stacks, shall be provided and sufficient air	
	pollution control devices viz. Electrostatic	
	precipitator (ESP), bag house, bag filters etc. shall	
	be provided to keep the emission levels within	
	prescribed standards and installing energy efficient	
	technologies.	
iii.	Efforts shall further be made to use rainwater from	Agreed.
	the rainwater harvesting sources. Capacity of the	Rain water harvesting plan has already
	reservoir shall be enhanced, if required, to meet the	been implemented. rain water recharging
	maximum water requirement. The Plant shall	pits have been provided within the project
	operate on a zero discharge concept.	premises
iv.	Provision shall be made for the housing for the	During construction phase, only local
	construction labour within the site with all	labor was employed. However, they were
	necessary infrastructure and facilities such as fuel	on daily based workers and none of them
	for cooking, mobile toilets, safe drinking water,	stays at the project site. The drinking
	medical health care, crèche etc. The housing may	water and toilet facility was available to
	be in the form of temporary structure to be removed	workers at the site along with required
	after the completion of the project. All the	sanitation facilities.
	construction wastes shall be managed so that there	
	is no impact on the surrounding environment.	N. A. P. 11
v.	Proper utilization of fly ash shall be ensured as per	Not Applicable
	Fly Ash Notification, 1999 and subsequent	

	amendment in 2003 and 2010. All the fly ash shall	
	be provided to cement and brick manufacturers for	
	further utilization. Bottom ash shall be fully utilized	
	for road construction. Details of Memorandum of	
	Understanding entered shall be submitted to the	
	Ministry's Regional Office at Bhubaneswar.	
vi.	Hazardous materials such as lubricating oil,	Agreed and being complied as per the
	compressed gases, paints and varnishes required	norms of hazardous waste.
	during construction phase shall be stored properly	
	as per the regulations at isolated places and used/	
	recycled as per the E (P) A Rules, 1986.	
vii.	All vehicles and construction machinery are	Agreed & complied.
	properly maintained to minimize the exhaust	Only PUC certified vehicles are engaged
	emission as well as noise generation to meet	in construction.
	prescribed standards.	
viii.	Green belt consisting of a 3-tier plantation of trees	Plantation have been carried out as per
	with thick canopy, shall be developed all along the	the EIA.
	periphery of the plant, vacant areas, transfer points	
	etc. as part of 33% of total plant area.	
ix.	Noise level shall be reduced by stopping leakages	Agreed and Complied as per requested.
	from various steam lines, compressed air lines and	
	other high pressure equipment; and provide noise	
	proof cabins to operators where remote control for	
	operating noise generating equipment is feasible	
X.	Disaster management plan shall be prepared and	Disaster management plan have been
	implemented. Regular drills thereof shall be	prepared & Implemented. Mock drills
	conducted.	have been conducted on regular basis as
		well.
xi.	All the commitments made to the public during	Agreed and Complied.
	public hearing/ public consultation shall be	All of the commitments made at the time
	satisfactorily implemented and adequate budget	of public hearing have been addressed.
	provision shall be made accordingly.	

xii. Company shall develop an HSE Policy. All the permanent workers shall be covered under ESI Scheme. The Company shall have the provision for treatment of its workers at the local Nursing Homes Hospitals in case of emergency. Annual Medical Check-up on some medical parameters like Blood Test, Chest X-Ray, Eye Test, Audiometry, Spirometry etc. shall be conducted amongst the employees of the Company and records maintained thereof. At least 2.5% of the total cost of the project shall be

Agreed and being complying.

xiii.

earmarked towards the Enterprise Social Commitment (ESC) based on local needs. The proponent shall prepare a detailed CSR Plan for every next 5 years for the existing-cum-expansion project, which includes village-wise, sector-wise (Health, Education, Sanitation, Health, Development and infrastructure requirements such as strengthening of village roads, avenue plantation etc.) activities in consultation with the local communities and administration. The CSR Plan will include the amount of 2% retain annual profits as provided for in Clause-135 of the Companies Act, 2013 which provides for 2% of the average net profits of previous 3 years towards CSR activities for life of the project. A separate budget head shall be created and the annual capital and revenue expenditure on various activities of the Plan shall be submitted as part of the Compliance Report to R.O., Bangalore. The details of the CSR Plan shall also be uploaded on the Company website and shall also be provided in the Annual Report of the Company.

Agreed and being complying.

The details of the CSR activities done so far are attached herewith as annexure-

D4	D. CENEDAL CONDITIONS .	
Part-	-B- GENERAL CONDITIONS:	
i.	The project authorities must strictly adhere to the	Noted & Agreed.
	stipulations made by the Punjab Pollution Control	
	Board and the State Government.	
ii.	No further expansion or modifications in the plant	Noted & Agreed.
	shall be carried out without prior approval of the	
	Ministry of Environment, Forests and Climate	
	Change (MOEFCC).	
iii.	At least four ambient air quality monitoring stations	We have already made an agreement with
	should be established in the downward direction as	private laboratory for monitoring of
	well as where maximum ground level concentration	Particulate Matter as per norms of
	of PM ₁₀ , PM ₂₅ , SO ₂ and NO _x are anticipated in	CPCB/MOEF&CC. Analysis report
	consultation with the SPCB. Data on ambient air	attached herewith as annexure-iii.
	quality and stack emission shall be regularly	
	submitted to this Ministry including its Regional	
	Office at Chandigarh and the SPCB/ CPCB once in	
	six months.	
iv.	Industrial wastewater shall be properly collected,	There is no generation of waste water
	treated so as to conform to the standards prescribed	discharge from the process. Domestic
	under GSR 422 (E) dated 19th May,1993 and 31st	effluent after proper treatment in the
	December,1993 or as amended from time to time.	septic tank is used for plantation.
	The treated wastewater shall be utilized for	
	plantation purpose.	
V.	The overall noise levels in and around the plant	Agreed.
	area shall be kept well within the standards (85	Noise control measures have been taken
	dBA) by providing noise control measures	and the ambient noise level is well within
	including acoustic hoods, silencers, enclosures etc.	the standard prescribed under EPA
	on all sources of noise generation. The ambient	Rules, 1989. Analysis report attached
	noise levels should conform to the standards	herewith as annexure-iii.
	prescribed under EPA Rules, 1989 viz. 75 dBA	
	(day time) and 70 dBA (night time).	

vi.	Occupational health surveillance of the workers shall be done on a regular basis and records	Agreed and being carried out on the regular basis and record have been
vii.	maintained as per the Factories Act. The Company shall develop rain water harvesting structures to harvest the rain water for utilization in	maintained. Rain water harvesting plan has already been implemented. Three rain water
	the lean season besides recharging the ground water table.	recharging pits have been provided within the project premises.
viii.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/ EMP Report. Further, the Company must undertake socioeconomic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and	Agreed and being complying.
	health care etc.	
ix.	Requisite funds shall be earmarked towards capital cost and recurring cost/ annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment, Forests and Climate Change (MOEFCC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein, shall be submitted to the Regional Office of the Ministry at Chandigarh. The funds so provided shall not be diverted for any other purpose.	Agreed & funds are earmarked and strictly used for pollution control measures.
X.	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban Local Body and the local NGO, if any from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the Company by the	Copy of clearance letter have been sent to all of the concerned Government authorities.

	proponent.	
xi.	The project proponent shall upload the status of	Agreed and being complying.
	compliance of the stipulated environment clearance	
	conditions, including results of monitored data on	
	their website and shall update the same	
	periodically. It shall simultaneously be sent to the	
	Regional Office of the MOEFCC at Chandigarh.	
	The respective Zonal Office of CPCB and the	
	SPCB. The criteria pollutant levels namely;	
	PM ₁₀ ,SO ₂ and NO _x (ambient levels as well as stack	
	emissions) or critical sectoral parameters, indicated	
	for the projects shall be monitored and displayed at	
	a convenient location near the main gate of the	
	Company in the public domain.	
xii.	The project proponent shall also submit six	Half yearly compliance report have been
	monthly reports on the status of the compliance of	submitted on the regular basis to
	the stipulated environmental conditions including	Regional Office of MOEFCC, the
	results of monitored data (both in hard copies as	respective Zonal Office of CPCB and the
	well as by e-mail) to the Regional Office of	SPCB
	MOEFCC, the respective Zonal Office of CPCB	
	and the SPCB. The Regional Office of this Ministry	
	at Chandigarh/ CPCB/ SPCB shall monitor the	
	stipulated conditions.	
xiii.	The environmental statement for each financial	Agreed for compliance.
	year ending 31st March in Form-V as is mandated	
	to be submitted by the project proponent to the	
	concerned State Pollution Control Board as	
	prescribed under the Environment (Protection)	
	Rules, 1986, as amended subsequently, shall also	
	be put on the website of the Company along with	
	the status of compliance of environmental	
	conditions and shall also be sent to the respective	
	Regional Office of the MOEFCC at Chandigarh by	

	e-mail.	
xiv.	The project proponent shall inform the public that	Agreed & Complied.
	the project has been accorded environmental	
	clearance by the Ministry and copies of the	
	clearance letter are available with the SPCB and	
	may also be seen at Website of the Ministry of	
	Environment, Forests and Climate Change	
	(MOEFCC) at http://envfor.nic.in. This shall be	
	advertised within seven days from the date of issue	
	of the clearance letter, at least in two local	
	newspapers that are widely circulated in the region	
	of which one shall be in the vernacular language of	
	the locality concerned and a copy of the same	
	should be forwarded to the Regional Office at	
	Chandigarh.	
XV.	Project authorities shall inform the Regional Office	Noted & Agreed.
	as well as the Ministry, the date of financial closure	
	and final approval of the project by the concerned	
	authorities and the date of commencing the land	
	development work.	

-.-.-.-.

ANALYSIS REPORT

AMBIENT AIR REPORT -NEAR MAIN GATE





NABET accredited EIA consultant, MoEF & CC & PPCB recognized ISO 9001 : 2015, ISO 14001:2015 and OHSAS 18001:2007 certified laboratory

Website: www.cptl.co.in

H.O.: #372, Sec. 15-A, Chandigarh-160 015 雷: 0172-4669295
Lab: E-126, Phase-VII, Indl. Area, Mohali - 160055 雷: 0172-5090312; e-mail: sital_cptlmohali@yahoo.co.in, cptle126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

NAME OF INDUSTRY: M/s. ALLIED RECYCLING LIMITED,

VPO-BUDHEWAL, CHANDIGARH ROAD,

DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Type of Sample:	Ambient Air
Sampling Location	Near Main Gate
Time period for sampling	480 Minutes
Date of Monitoring	05.09.2019
Analysis Duration	05.09.2019 to 11.09.2019
Date of Reporting	11.09.2019
Sample Identification no.	CPTL/ _{EC} /2019/09/04(A)
Sampling Protocol:	IS: 5182 (P-14) 2000, CPCB Guidelines and Customer's Requirements.
Sample Collected By.	Sandeep Singh & Team
	THE RESIDENCE AND ADDRESS OF THE PROPERTY OF T

Sample Collected By	Sandeep Sing	n & Team	
	TI	ECHNICAL DATA	
PARAMETERS	RESULTS	PRESCRIBED STANDARD AS PER NAAQS NOTIFICATION. 18 TH NOVEMBER, 2009	TEST METHOD
Particulate Matter (PM ₁₀), µg/m ³	91,2	100	IS 5182 (P-23): 2006, (RA – 2017)
Particulate Matter (PM25), µg/m3	41.6	60	SP 57 Issue Date-01-05-2019
Nitrogen Dioxide (NO2), µg/m3	23.3	80	IS 5182 (P-2): 2001, (RA-2017)
Sulphur dioxide (SO ₂), µg/m ³	8.2	80	IS 5182 (P-6): 2006, (RA – 2017)
Ammonia (NH ₃), μg/m ³	ND	400	Indophenol Method, CPCB Guidelines (Vol. 1)
Ozone (O ₃), µg/m ³	37	100	IS 5182 (P-9): 1974, (RA – 2012)
Benzene (C ₆ H ₆), µg/m ³	ND	05	IS 5182 (P-11): 2006
Benzo (a) Pyrene (BaP), ng/m3	ND	01	IS 5182 (P-12): 2004
Carbon monoxide(CO),mg/m3	0.81	4	IS 5182 (Part-10): 1999, (RA - 2009)
Lead (Pb), µg/m ³	ND	1.0	IS 5182 (Part-22): 2004
Nickel (Ni), ng/m3	ND	20	CPCB Guidelines (Vol. 1):2011
Arsenic (As),ng/m ³	ND	06	CPCB Guidelines (Vol. 1):2011

Chemist In-Charge Date: 11 7 chincal Manager Reviewed & Authorized by Date: 1107

- The results are related to test items only.
- This certificate is not to be reproduced wholly or in part and cannot be used as evidence in the court of law.
- Sample will be destroyed after retention time unless otherwise specified.

NEAR CANTEEN AREA



NABET accredited EIA consultant, MoEF & CC & PPCB recognized ISO 9001 : 2015, ISO 14001:2015 and OHSAS 18001:2007 certified laboratory

Website: www.cptl.co.in

H.O. : #372, Sec. 15-A, Chandigarh-160 015 ☎ : 0172-4669295 Lab : E-126, Phase-VII, Indl. Area, Mohali - 160055 ☎ : 0172-5090312; e-mail : sital_cptlmohali@yahoo.co.in, cptle126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

NAME OF INDUSTRY: M/s. ALLIED RECYCLING LIMITED,

VPO-BUDHEWAL, CHANDIGARH ROAD,

DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Type of Sample:	Ambient Air		
Sampling Location	Near Canteen Area		
Time period for sampling	480 Minutes		
Date of Monitoring	05.09.2019		
Analysis Duration	05.09.2019 to 11.09.2019		
Date of Reporting	11.09.2019		
Sample Identification no.	CPTL/ _{EC} /2019/09/04a(A)		
Sampling Protocol:	IS: 5182 (P-14) 2000, CPCB Guidelines and Customer's Requirements.		
Sample Collected By	Sandeep Singh & Team		

TECHNICAL DATA

PARAMETERS	RESULTS	PRESCRIBED STANDARD AS PER NAAQS NOTIFICATION. 18 ¹¹ NOVEMBER, 2009	TEST METHOD
Particulate Matter (PM ₁₀), µg/m ³	84.3	100	IS 5182 (P-23): 2006, (RA - 2017)
Particulate Matter (PM _{2.5}), μg/m ³	39.8	60	SP 57 Issue Date-01-05-2019
Nitrogen Dioxide (NO ₂), μg/m ³	22.1	80	IS 5182 (P-2); 2001, (RA-2017)
Sulphur dioxide (SO ₂), μg/m ³	7.6	80	IS 5182 (P-6): 2006, (RA - 2017)
Ammonia (NH ₃), μg/m ³	ND	400	Indophenol Method, CPCB Guidelines (Vol. 1)
Ozone (O ₃), µg/m ³	37.0	100	IS 5182 (P-9); 1974, (RA - 2012)
Benzene (C ₆ H ₆), µg/m ³	ND	05	IS 5182 (P-11): 2006
Benzo (a) Pyrene (BaP), ng/m3	ND	01	IS 5182 (P-12): 2004
Carbon monoxide(CO),mg/m3	0.77	4	IS 5182 (Part-10): 1999, (RA - 2009)
Lead (Pb), μg/m ³	ND	1.0	IS 5182 (Part-22): 2004
Nickel (Ni), ng/m3	ND	20	CPCB Guidelines (Vol. 1):2011
Arsenic (As),ng/m ³	ND	06	CPCB Guidelines (Vol. 1):2011

Chemist In-Charge 11/5/19 Date: _

Reviewed & Authorized by Date: 11/09/7

The results are related to test items only.

This certificate is not to be reproduced wholly or in part and cannot be used as evidence in the court of law. Sample will be destroyed after retention time unless otherwise specified.

NOISE MONITORING REPORT





NABET accredited EIA consultant, MoEF & CC & PPCB recognized ISO 9001 : 2015, ISO 14001:2015 and OHSAS 18001:2007 certifled laboratory

Website: www.cptl.co.in

H.O.: #372, Sec. 15-A, Chandigarh-160 015 雪: 0172-4669295
Lab: E-126, Phase-VII, Indl. Area, Mohali - 160055 雪: 0172-5090312; e-mail: sital_cptlmohali@yahoo.co.in, cptte126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

NAME OF INDUSTRY:

M/s. ALLIED RECYCLING LIMITED, VPO-BUDHEWAL, CHANDIGARH ROAD, DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

	DESCRIPTION OF THE PROPERTY OF
Type of Sample:	Noise Level Monitoring
Date of Monitoring	05.09.2019
Date of Reporting	11.09.2019
Sample Identification no.	CPTL/ _{EC} /2019/09/04(AN)
Sampling Protocol:	IS 9989:1981(Rev.2002), CPCB Guidelines and Customer's Requirements.
Sample Collected By	Sandeep Singh & Team

S. No.	Location	Value in dB(A) Average (Hourly)	Test Method
		Day Time (Hourly)	
1.	Near Main Gate	73.2	IS 9989:1981(Rev.2002)
Near Canteen Area		• 64.6	1S 9989:1981(Rev.2002)
P	rescribed Standard	75	ann

Chandigarh Pollution Testing Lab

Reviewed & Authorized by Date:

The results are related to test items only.

This certificate is not to be reproduced wholly or in part and cannot be used as evidence in the court of law.

Sample will be destroyed after retention time unless otherwise specified specially.

STACK EMISSION REPORT-I

(Stack Attached to Induction Furnace 'A')





Website: www.cptl.co.in

H.O.: #372, Sec. 15-A, Chandigarh-160 015 ☎: 0172-4669295
Lab: E-126, Phase-VII, Indl. Area, Mohali - 160055 ☎: 0172-5090312; e-mail: sital_cptlmohali@yahoo.co.in, cptle126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

REPORTING DATE: 11.09.2019

Reviewed & Authorized by

Date: 11 05

NAME OF INDUSTRY:

M/s. ALLIED RECYCLING LIMITED, VPO-BUDHEWAL, CHANDIGARH ROAD, DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Date of Sample Collection: 05-09-2019 Date of Sample Received in Lab: 05-09-2019 Sample Identification No: CPTL/ EC 2019/09/4d(A Air Sample)		Point of Environ Analysis	Sample: Sampling: mental Conditions: Duration: Collected By:	Stack Air Emission From Port Hole on Stack Normal 06-09-2019 to 11-09-2019 Sandeep Singh & Team	
		TEC	HNICAL DATA		
1.	Name of Plant/Section		Induction Furna	ce-B @ 5TPH	
2.	Source of Emission		Process emissio	n	
3.	Type Of Fuel		Electricity		
4.	Location of Sampling Point		As per Standard		
5.	5. Diameter of Stack		0.50 m(Top); 1.50m (Bottom)		
6.	Height of Stack		20 meter from ground level		
7.	Sampling Time		35 minutes		
8.	Ambient Air Temperature		37°C		
9.	Stack Air Temperature		99°C		
10. Velocity of Flue Gases			11.92 m/sec		
11. APCD		Cyclone Separator, water scrubber			
	PARAMETERS	RESULTS	PRESCRIBED STANDARD	TEST METHOD	
Part	iculate Matter (PM), mg/Nm ³	61.8	150	IS:11255,(Part-1),1	988, (RA-2009)

Chemist In-Charge

The results are related to test items only

This certificate is not to be reproduced wholly or in part and cannot be used as evidence in the court of law.

Sample will be destroyed after retention time unless otherwise specified.

STACK EMISSION REPORT-II

(Stack Attached to Induction Furnace 'B')





NABET accredited EIA consultant, MoEF & CC & PPCB recognized ISO 9001: 2015, ISO 14001:2015 and OHSAS 18001:2007 certified laboratory

H.O.: #372, Sec. 15-A, Chandigarh-160 015 2: 0172-4669295

Lab: E-126, Phase-VII, Indl. Area, Mohali - 160055 🕿: 0172-5090312; e-mail: sital_cptlmohali@yahoo.co.in, cptle126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

REPORTING DATE: 11.09.2019

NAME OF INDUSTRY:

M/s. ALLIED RECYCLING LIMITED, VPO-BUDHEWAL, CHANDIGARH ROAD, DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Date of Sample Collection: 05-09-2019 Date of Sample Received in Lab: 05-09-2019 Sample Identification No: CPTL/ _{EC} 2019/09/04b(. Nature of Sample: Air Sample		9 Point of A) Environ Analysis	Sample: Sampling: mental Conditions: Duration: Collected By:	Stack Air Emission From Port Hole on Stack Normal 06-09-2019 to 11-09-2019 Sandeep Singh & Team	
		TEC	CHNICAL DATA	40	
1.	Name of Plant/Section		Induction Furna	ce-A @5TPH	
2.	Source of Emission		Process emissio	n	¥
3.	Type Of Fuel		Electricity		
4.	Location of Sampling Point		As per Standard		
5.	5. Diameter of Stack		0.50 m (Top); 1.50 m (Bottom)		
6.	Height of Stack		22 meter from ground level		
7.	Sampling Time		35 minutes		
8.	Ambient Air Temperature		37°C		
9.	Stack Air Temperature		95°C		
10.	10. Velocity of Flue Gases		11.86 m/sec		
11.	APCD		Bag Filter		
	PARAMETERS	RESULTS	PRESCRIBED STANDARD	TEST METHOD	
Part	iculate Matter (PM), mg/Nm ³	59.4	150	IS:11255,(Part-1),	1988, (RA-2009)

Date:

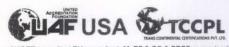
The results are related to test items only.

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STACK EMISSION REPORT-III

(Stack Attached to Induction Furnace 'C')





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Website: www.cptl.co.in

H.O.: #372, Sec. 15-A, Chandigarh-160 015 🕿: 0172-4669295

Lab : E-126, Phase-VII, Indl. Area, Mohali - 160055 🕿 : 0172-5090312; e-mail : sital_cptlmohali@yahoo.co.in, cptle126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

REPORTING DATE: 11.09.2019

NAME OF INDUSTRY:

M/s. ALLIED RECYCLING LIMITED, VPO-BUDHEWAL, CHANDIGARH ROAD, DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Date of Sample Collection: 05-09-2019 Date of Sample Received in Lab: 05-09-2019 Sample Identification No: CPTL/EC 2019/09/04c(Air Sample		9 Point of S A) Environi Analysis	Sample: Sampling: mental Conditions: Duration: Collected By:	Stack Air Emission From Port Hole on Stack Normal 06-09-2019 to 11-09-2019 Sandeep Singh & Team	
		TEC	CHNICAL DATA		
1.	Name of Plant/Section		Induction Furna	ce-C@ 5TPH	
2.	Source of Emission		Process emissio	n	
3.	Type Of Fuel		Electricity		
4.	4. Location of Sampling Point		As per Standard		
5.	5. Diameter of Stack		0.81 m (Top); 1.52 m(Bottom)		
6.	6. Height of Stack		26 meter from ground level		
7.	Sampling Time		35 minutes		
8.	Ambient Air Temperature		38°C		
9.	Stack Air Temperature		100°C		
10. Velocity of Flue Gases		11.94m/sec			
11. APCD		Bag Filter			
	PARAMETERS	RESULTS	PRESCRIBED STANDARD	TEST METHOD	
Particulate Matter (PM), mg/Nm ³ 62.6		150	IS:11255,(Part-1),	1988, (RA-2009)	

Chemist In-Charge R.S. Rana
Date: 11 | If Amical Manager
Charginary Pollution Testing Lab

Reviewed & Authorized by Date:

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GROUND WATER REPORT





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Lab: E-126, Phase-VII, Indi. Area, Mohali - 160055 ☎: 0172-5090312; e-mail: sital_cptlmohali@yahoo.co.in, cptte126@gmail.com, lab@cptl.co.in

TEST CERTIFICATE

M/s. ALLIED RECYCLING LIMITED, NAME OF INDUSTRY: VPO-BUDHEWAL, CHANDIGARH ROAD,

DISTRICT-LUDHIANA.

SAMPLE PARTICULARS

Type of Sample	Ground Water(Grab)		
Quantity & Packaging	2litres in Plastic Bottle +25 ml in sterilized glass bottle		
Point of Sample Collection	From Tube well		
Date of Sample Collection	05.09.2019		
Date of Sample Received in Lab	05.09.2019		
Sample Identification no.	CPTL/ _{EC} /2019/09/04(W)		
Analysis Duration	06.09.2019 to 11.09.2019		
Date of Reporting	11.09.2019		
Sample Collected By	Sandeep Singh & Team		
Sampling Protocol	IS: 3025 (P-1) 1987 R1998 Amdt-1		
Visual Observation	Clear and Colorless		

TEST RESULTS

S. No.	Parameters	Results	Acceptable Limit	Permissible Limit	Test Method
1.	pH	7.49	6.5-8.5	No relaxation	APHA-4500H ⁺ ,23rd Edition
2.	Color, HU	<5	5	15	APHA-2020B, 23rd Edition
3.	Odour	Agreeable	Agreeable	Agreeable	APHA-2150B, 23rd Edition
4.	Turbidity, NTU	<1	1	5	APHA-2130B, 23rd Edition
5.	Total Dissolved Solids, mg/l	359	500	2000	APHA-2540C ,23rd Edition
6.	Total Hardness (as CaCO ₃), mg/l	240	200	600	APHA-2340B, 23rd Edition
7.	Calcium (as Ca ⁺⁺), mg/l	47.5	75	200	APHA-3500B,23rd Edition
8	Magnesium (as Mg ⁺⁺), mg/l	28.8	30	1000	APHA-2340B, 23rd Edition
9.	Total Alkalinity (as CaCO ₃), mg/l	238.8	200	600	APHA-2320B, 23rd Edition
10.	Chloride (as Cl), mg/l	14.7	250	1000	'APHA-4500B, 23rd Edition
11.	Sulphate (as SO ₄), mg/l	22.4	200	400	APHA-4500E ,23rtl Edition
12.	Iron (as Fe), mg/l	0.12	1.0	No relaxation	APHA-3111B ,23rd Edition
13.	Zinc (as Zn), mg/l	ND	5	15	APHA-3030D, 23rd Edition
14.	Nitrate (as NO ₃), mg/l	ND	45	No relaxation	IS: 3025(Part-34), 1986
15.	Chromium (as Cr), mg/l	ND	0.05	No relaxation	APHA-3113B, 23rd Edition
16.	Manganese (as Mn), mg/l	ND	0.1	0.3	APHA-3030D & 3111B, 23rd Edition
17.	Lead (as Pb), mg/l	ND	0.01	No relaxation	APHA-3030D & 3111B, 23rd Edition

Page 1 of 2





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Type of Sample	Ground Water(Grab)	
Date of Sample Received in Lab	05.09.2019	
Sample Identification no.	CPTL/ _{EC} /2019/09/04(W)	

S. No.	Parameters	Results	Acceptable Limit	Permissible Limit	Test Method
18.	Copper (as Cu), mg/l	ND	0.05	1.5	APHA-3111B, 23rd Edition
19.	Arsenic (as As), mg/l	ND	10.0	No relaxation	APHA-3111B, 23rd Edition
20.	Aluminum (as Al), mg/l	ND	0.03	- 0.2	APHA-3500 Al-B, 23rd Edition
21.	Mercury (as Hg), mg/l	ND	0.001	No relaxation	APHA-3500 Hg-B, 23rd Edition
22.	Boron (as B), mg/l	ND	0.5	1.0	APHA-4500B, 23rd Edition
23,	Cadmium (as Cd), mg/l	ND	0.003	No relaxation	APHA-3500 CD-A, 23rd Edition
24.	Fluoride,(as F) mg/l	ND	1.0	1.5	APHA, SPANDS Method 4500- F D
25.	Free Residual Chlorine , mg/l	ND	0.2	1	APHA-4500D, 23rd Edition
26.	E.coli/100 ml	Absent	Shall not be detectable in any 100 ml sample	Shall not be detectable in any 100 ml sample	IS: 1622-1981(RA 2009) ,MPN Method
27	Total Coliforms, MPN/100 ML	<2.	Shall not be detectable in any 100 ml sample	Shall not be detectable in any 100 ml sample	IS: 1622-1981(RA 2009) ,MPN Method

Chemist In-Charge Date:

Reviewed & Authorized by

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